



Heartland Energy Group LTD.
Grain Valley, MO 64029
Melbourne, FL 32904
Norfolk, VA 23504
San Antonio, TX 78264
Victoria, Mahé-Seychelles
1-877-797-2811

SAFETY DATA SHEET

SECTION I. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product: Phix I®
General Description: Non Hazardous Organic Compound
Revision Date: 9/10/14
REACH Registration: The component in this product has been
Registered according to Article 2 REACH Regulation (EC) No. 1907/2008

For General Information call: 1-877-797-2811

For Chemical Emergency ONLY (spill, leak, fire, exposure
or accident), call CHEMTREC at 1-800-424-9300

HMIS Rating	
Health	0
Fire	0
Reactivity	0
Personal Protection	A

Rating Scale

4 = Extreme
3 = High
2 = Moderate
1 = Slight
0 = Insignificant

SECTION II. HAZARD IDENTIFICATION

CLASSIFICATION OF SUBSTANCE OR MIXTURE

Product definition: Mixture

Classification per Regulation (EC) No 1272/2008 [CLP]: Not classified

LABEL ELEMENTS

Labeling per Regulation (EC) No 1272/2008 [CLP]

Hazard Symbols: Non allocated

Signal Word: Non allocated

Hazard Statement(s): Non allocated

SECTION III. COMPOSITION/INFORMATION ON INGREDIENTS

CAS#	Chemical Formula
N/A	Proprietary/Trade Secret Claimed

Substances

The identity of this material is a trade secret (29 CFR 1910.1200(i)) and is available to any attending physician, paramedical personnel and/or spill response personnel in the case of an emergency. Proprietary ingredient is non-toxic.

There are no additional ingredients present which, within the current knowledge of the manufacturer and in the concentrations applicable, classified as hazardous to the health or environment thus do not require reporting in this section.

Mixtures

Not applicable

SECTION IV. FIRST-AID MEASURES

EMERGENCY OVERVIEW

Potential Health Effects

Inhalation: May cause respiratory tract irritation. Low hazard for usual industrial handling

Eye: May cause eye irritation.

Skin: May cause skin irritation. Low hazard for usual industrial handling.

Ingestion: Ingestion of large amounts may cause gastrointestinal irritation. Low hazard for usual industrial handling.
Chronic: No information found.

FIRST AID MEASURES

INHALATION: Remove to fresh air, if symptoms persist, seek medical attention.

EYES: Flush with water for at least 15 minutes while holding eyelids open. Call a physician if irritation persists. If worn, remove contacts after first 5 minutes.

SKIN: Remove contaminated clothing. Wash exposed area with soap and water for at least 15 minutes. Launder clothes before reuse. Call a physician if rash or other symptoms develop.

INGESTION: If ingested, may cause loose stools. Drink plenty (2-3 glasses) of water and immediately consult a physician. Do not induce vomiting.

SECTION V. FIRE-FIGHTING MEASURES

Flash Point: N/A
Lower Explosive Limit: N/A
Upper Explosive Limit: N/A
Extinguishing Media: Product does not burn, use media suitable for surrounding fire
Unusual Fire And Explosion Hazards: None

SECTION VI. ACCIDENTAL RELEASE MEASURES

Personal precautions Keep unnecessary personnel away. Do not touch or walk through spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Methods for containment: Stop leak if you can do so without risk. Prevent entry into waterways, sewers, basements or confined areas.

Methods for cleaning up: Before attempting clean up, refer to hazard data given above. Small spills may be absorbed with non-reactive absorbent and placed in suitable, covered, labeled containers. Prevent large spills from entering sewers or waterways. Never return spills in original containers for re-use. Product can be neutralized with water or soda ash in accordance to local, state and federal regulations. Always sample spill and calculate via titration the proper amount of neutralizing material to be used to properly neutralize.

SECTION VII. HANDLING AND STORAGE

General Handling and Storage Precautions: As with all chemical products and material, take care as to where and how you store them.

Shelf Life: No known limit. Recommended: Use within 1 year.

Special Sensitivity: None

Storage and other Precautions: For increased shelf life keep in a closed container away from incompatible materials.

SECTION VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory Protection: Not normally required.

Ventilation: Normal ventilation is generally adequate.

Protective Equipment: As with any chemical, care should be taken as not to get anything in the eyes. Safety glasses or goggles are suggested for use.

SECTION IX. PHYSICAL AND CHEMICAL PROPERTIES

Properties Evaluated @ Ambient Temperature

Appearance: Clear Liquid
Odor: Mild Soapy Odor
Specific Gravity: 1.17 ± 0.04

Initial Freeze Point: -16°F (-26.7°C)
Initial Boiling Point: 212°F (100°C)
Flash Point: N/A
Solubility: Complete 100%

Other data: These physical properties are typical values for this product and not specifications. No other data available.

SECTION X. STABILITY AND REACTIVITY

Chemical Stability: Stable under normal temperatures and pressures.

Conditions to Avoid: Incompatible materials.

Incompatibilities with Other Materials: Do not mix with bases or strong oxidizing agents.

Hazardous Polymerization: Will not occur.

SECTION XI. TOXICOLOGICAL INFORMATION

LD50:

Oral, rat: LD50 = Not yet evaluated.

Carcinogenicity:

Not listed by ACGIH, IARC, NTP, or CA Prop 65.

Epidemiology: No information available.

Teratogenicity: No information available.

Reproductive Effects: No information available.

Mutagenicity: No information available.

Neurotoxicity: No information available.

Other Studies: N/A

SECTION XII. ECOLOGICAL INFORMATION

Ecological Studies:

Test Procedure: Hach Reactor Digestion method for Waste Water and Sea Water. Hach Reactor Digestion Method is a semi-micro adaptation of the Standard Methods.

Test Results Conclude Phix I™ was found to be 100% Biodegradable

COD = 11,000 ml/L, BOD = 150 mg/L @ 5 days and 170 mg/L @ 10 days

SECTION XIII. DISPOSAL CONSIDERATIONS

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series: None listed.

SECTION XIV. TRANSPORT INFORMATION

This material is not regulated for transport.

Marine Pollutant: This product is not a marine pollutant.

The proper shipping name and/or hazard class for this product may vary according to packaging, properties and mode of transportation. Customer is urged to consult 49 CFR 100-177, IMDG, IATA, EC, United Nations TDG and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods. Typical proper shipping names for this product are:

US Department of Transportation (DOT): Non-Regulated as a Hazardous Material

Canadian TDG (Transportation of Dangerous Goods): Not Regulated as a Hazardous Material

IMO (Water Transportation): Not Regulated as a Hazardous Material

IATA (Air Transportation): Not Regulated as a Hazardous Material

Rail: Not Evaluated

SECTION XV. REGULATORY INFORMATION

US FEDERAL

TSCA

All components of this product are listed on the TSCA inventory.

Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

CERCLA Hazardous Substances and corresponding RQs

None of the chemicals in this material have an RQ.

SARA Section 302 Extremely Hazardous Substances

None of the chemicals in this product have a TPQ.

Section 313 No chemicals are reportable under Section 313.

Clean Air Act:

This material does not contain any hazardous air pollutants.

This material does not contain any Class 1 Ozone depleters.

This material does not contain any Class 2 Ozone depleters.

Clean Water Act:

None of the chemicals in this product are listed as Hazardous Substances under the CWA.

None of the chemicals in this product are listed as Priority Pollutants under the CWA.

None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:

None of the chemicals in this product are considered highly hazardous by OSHA.

STATE

This chemical is not present on state lists from CA, PA, MN, MA, FL, or NJ.

California Prop 65

California No Significant Risk Level: None of the chemicals in this product are listed.

European/International Regulations

European Labeling in Accordance with EC Directives

European Economic Community

Classification per Directive 67/548/EEC or 1999/45/EC

Not Classified

Risk Phrases: None allocated

Safety Phrases: S2-Keep out of reach of children

S24/25 Avoid contact with skin and eyes

WGK, Germany (Water danger/protection): No data available

Canada - DSL/NDSL

This product is listed on Canada's DSL List.

Canada - WHMIS

WHMIS: Not available.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

Canadian Ingredient Disclosure List

SECTION XVI. OTHER INFORMATION

The information accumulated herein is believed to be accurate based on the information provided, although no guarantee or warranty, either expressed or implied is made as to the accuracy or completeness of this information, whether originating with this company or not. Recipients are advised to confirm in advance of need that the information is correct, applicable and suitable to their circumstances. The conditions or methods of handling, storage, use and disposal of the product and container are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage or use of this information or product. If the product is used as a component in another product, this information may not be applicable.